



**AQMAR ASSOCIATE**  
YOUR ONE STOP TEXTILE SOLUTION



# **AQMAR ASSOCIATE**

## **OUR INTRODUCTION**

**AQMAR ASSOCIATE is a textile machinery company focused on quality textile machinery and spare parts, providing our customers with the best service in the industry.**

## **WHO WE ARE**

Our dedicated team is passionate about the continuous improvement of the Bangladesh textile industry and has provided groundbreaking textile technology to the Bangladesh textile industry. Since its founding in 2022, AQMAR ASSOCIATE has supported numerous reputable clients throughout the years. The company now has a great commitment to adapting to modern workplace realities in order to remain competitive in the context of globalization.

## **OUR SERVICES**

- **Brand New & Second Hand :**
  - **Digital Printing Machines & Spare Parts.**
  - **Stanter Machines & Spare Parts.**
  - **Weaving Machines & Spare Parts.**
- **Yarn :**
  - **All Kind of Weaving Yarn.**
  - **All Kind of Knitting Yarn.**
  - **Sewing thread.**
- **Machines Inspection & Instlation.**
- **After Sales Services.**



# PHD17

## Print Head Doctor 17

Giving a second life to your  
print heads

# Features

## Print Head Doctor 17

Average recovery rate: 90%  
Cleans even severely clogged heads  
Automatic cleaning cycles  
Reverse flushing capability  
Compact and rugged design  
Highly effective recovery fluids  
Automatic pressure & vacuum control  
keeps printheads safe  
Cleans one Kyocera print head at a time  
Ease of use: instructions are available  
on video  
1 Year Warranty on machine, 3 year  
warranty on pumps  
Two-stage filtration extends fluid life  
All print head types supported  
Pro Panel included

## New Features

- Graphical UI touchscreen
- Customizable and built-in cleaning programs
- Wi-Fi connectivity
- Picture taking with the onboard device
- Automated logging of cleaning cycles
- Generation of print head recovery reports
- Full remote control with the included device and via web browser
- Automatic updates over the Internet



# Features

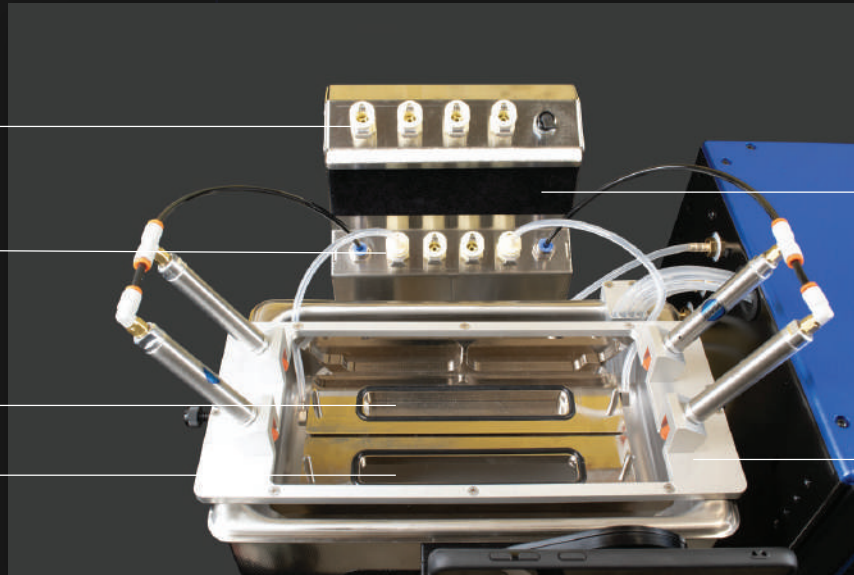
## Pro Adapters

Print Head Ports

Adapter Ports

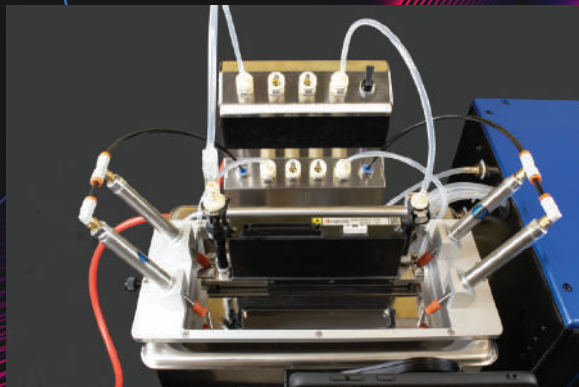
Reverse Flushing Slot

Open Slot

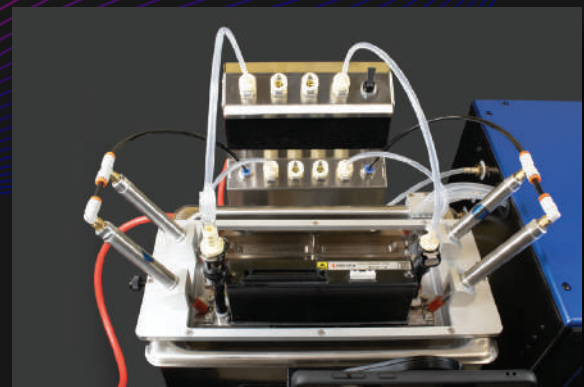


Pro Panel

Pro Adapter



Print Head in the Reverse Flushing Slot

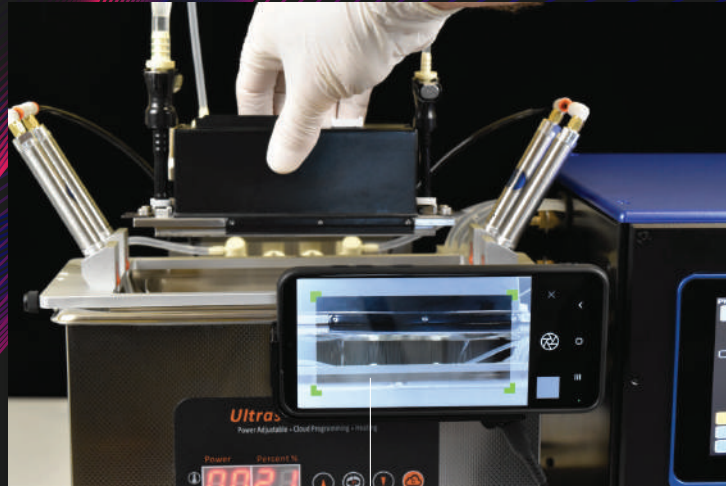


Print Head in the Open Slot

Pro adapters are available for almost all types of print heads including

Kyocera · Ricoh · FujiFilm Dimatix · Spectra · Konica Minolta · Epson · HP · Xaar ·  
Seiko · Toshiba · Panasonic · Brother · Canon

# Next-Gen UI



Keep track of the print head condition with the detachable camera...

...which also acts as a remote controller for all machine functions.

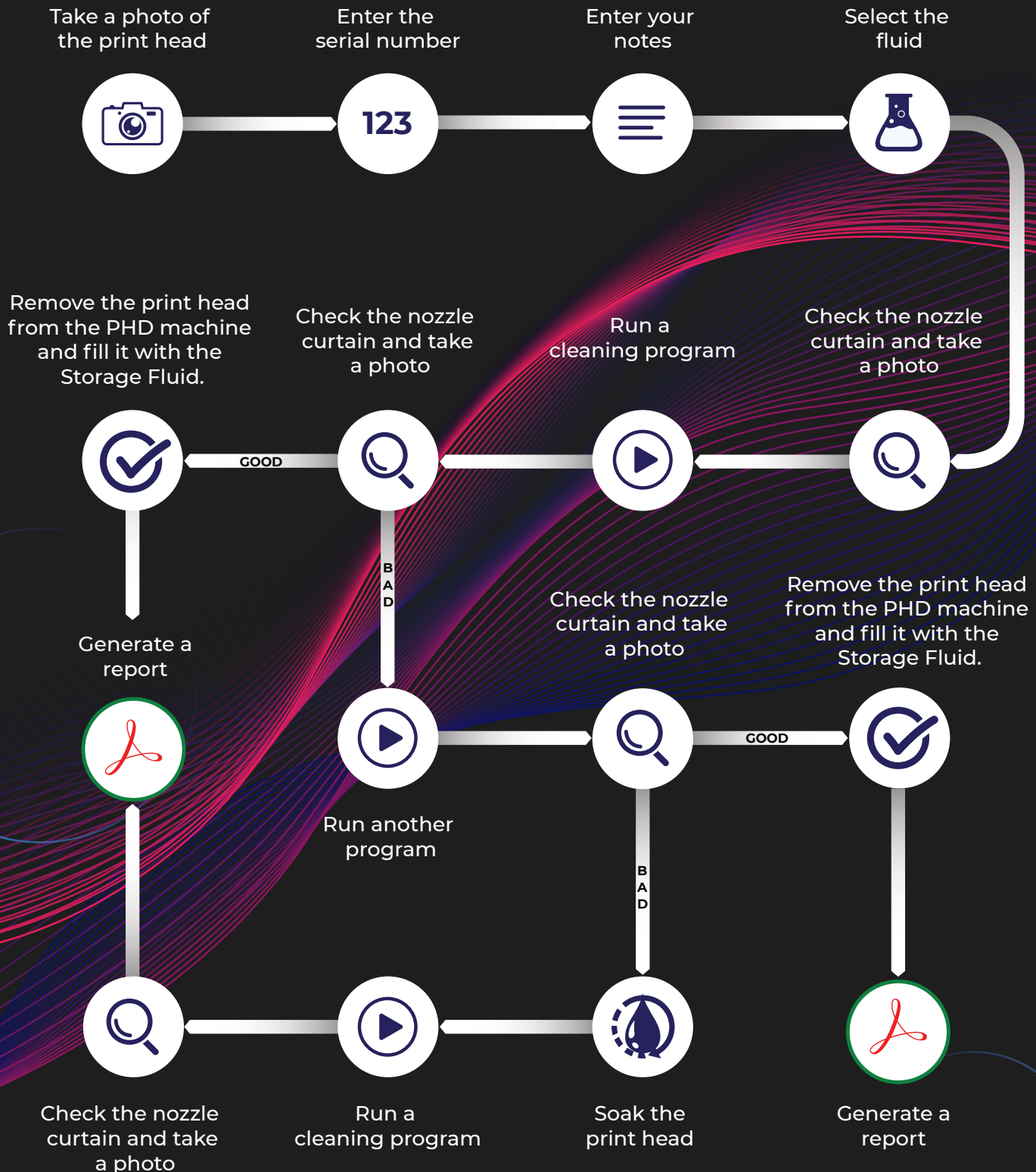
Control PHD machines via a touchscreen or a web browser.



iOS and Android apps are available.



# PHD17 Workflow



# Recovery Reports

Generate downloadable print head recovery reports with one click.

**Print Head Recovery Report**


Monday, 31 July 2023, 10:05 EST  
Mississauga, Ontario, Canada

Print head type: **KM1024i SHE**


Serial number: **45307**

Note: **UV ink from Agfa. It's been clogged for 2 months, not flushed.**


Fluid: **4UV**




Program	Cycle	Pressure, psi	Vacuum, "Hg	Ultrasound, %	Duration H:M:S
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:42</b>



Program	Cycle	Pressure, psi	Ultrasound, %	Vacuum, "Hg	Duration H:M:S
<b>Konica Easy</b>	<b>Mesh</b>	<b>3.5</b>	<b>11</b>	<b>0</b>	<b>5:00</b>
<b>Konica Easy</b>	<b>Forward</b>	<b>5.2</b>	<b>0</b>	<b>0</b>	<b>15:00</b>
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:37</b>



Program	Cycle	Pressure, psi	Vacuum, "Hg	Ultrasound, %	Duration H:M:S
<b>Konica Medium</b>	<b>Mesh</b>	<b>3.5</b>	<b>11</b>	<b>3.5</b>	<b>5:00</b>
<b>Konica Medium</b>	<b>Forward</b>	<b>5.2</b>	<b>0</b>	<b>5.7</b>	<b>15:00</b>
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:45</b>



Note: **99% of nozzles recovered**

Sample Report



# Recovery Fluids



Name	Fluid Type	Description
4UV	UV	A powerful cleaner with strong surfactants in it. This fluid will not dissolve a cured UV ink but it will clean everything else. Due to a low viscosity, it's perfect for checking nozzles by pressurizing a print head.
R-UV	UV	R-UV is a medium-strength recovery fluid that will work on a wide range of UV inks. It's perfect for pre-soaking print heads.
9UV	UV	A very strong UV fluid loaded with organic solvents. It can dissolve a fully cured UV ink.
10UV	UV	10UV is a highly effective fluid with low VOC (solvents). It has an active ingredient that attacks the polymers created by a cured UV ink.
H-UV	UV	H-UV is a mild solution, designed primarily for HP inks.
J-UV	UV	J-UV is a mild solution, designed primarily for Fujifilm inks.
N-UV	UV	N-UV is a mild solution, designed primarily for INX inks.
0W	Aqueous	0W is a low strength fluid ideally suited for a print head storage and for pre-soaking print heads.
1W	Aqueous	Medium strength recovery fluid for all types of water-based inks: disperse dye, pigment, reactive dye, acid dye, DTF and DTG. Safe for any types of print heads.
2W	Aqueous	Medium strength recovery fluid for all types of water-based inks: disperse dye, pigment, reactive dye, acid dye, DTF and DTG. In some cases, it works better than 1W.
3W	Aqueous	A stronger version of a water-based fluid. It's the only "W" fluid that won't affect aluminum.
4W	Aqueous	The most effective recovery fluid for water-based print heads. It contains a complex mix of chemicals that may damage your print head if left for a long time in it. At the same time, they produce the best cleaning results.
1X	Solvent	The mildest solution which contains 100% organic solvents. This fluid is safe for a print head and it can be left inside it indefinitely long without any risk of print head damage.
X-A	Solvent	A little more aggressive blend of solvents compared to 1X. It has a better recovery strength.
X-B	Solvent	This fluid has surfactants in it, along with strong solvents, which help remove the binder in the dry residue that's stuck on the inside walls of the print head's nozzles.
4X	Solvent	A more complex mix of solvents and surfactants with even better cleaning power. It can damage the nozzle plate coating on some print heads.
5X	Solvent	A new advanced formula with incredible cleaning strength. Our best solvent recovery fluid.
1DX	Eco-solvent	A very mild fluid that can stay indefinitely long in a print head without damaging it. Perfect for checking nozzles due to its low viscosity, and as an intermediate fluid when changing between different recovery fluids.
2DX	Eco-solvent	A medium-strength fluid, significantly stronger than 1DX.
3DX	Eco-solvent	A stronger than 2DX fluid, with a blend of different solvents.
4DX	Eco-solvent	A fluid consisting of very strong solvents, capable of dissolving dry eco-solvent ink.
DX-B	Eco-solvent	Our most versatile fluid, can be used for flushing as well as for soaking print heads. It's completely safe for print heads even when left inside them for a long period of time.
5DX	Eco-solvent	5DX doesn't have very harsh solvents, but it's loaded with strong surfactants with great cleaning power.
PHD-XF	All Types	This is a very effective 2-component soaking fluid that must be used with a syringe, which is included in the kit.



# PHD 16

## Print Head Doctor 16

Giving a second life to your  
print heads

# Features

## Print Head Doctor 16

Average recovery rate: 90% Automatic cleaning cycles Compact and rugged design Cleans even severely clogged heads Reverse flow capability Highly effective recovery fluids Automatic pressure & control keeps printheads safe Cleans one Kyocera print head at a time Ease of use: instructions are available on video 1 Year Warranty on machine, 3 year warranty on pumps Two-stage filtration extends fluid life All print head types supported Pro Panel included



# Features

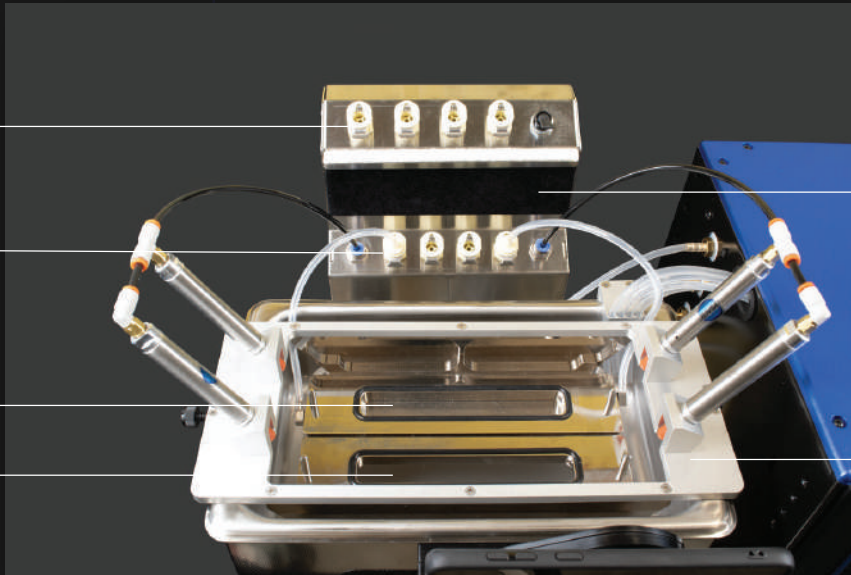
## Pro Adapters

Print Head Ports

Adapter Ports

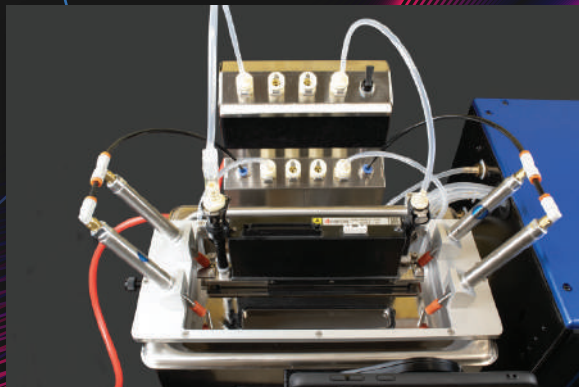
Reverse Flushing Slot

Open Slot

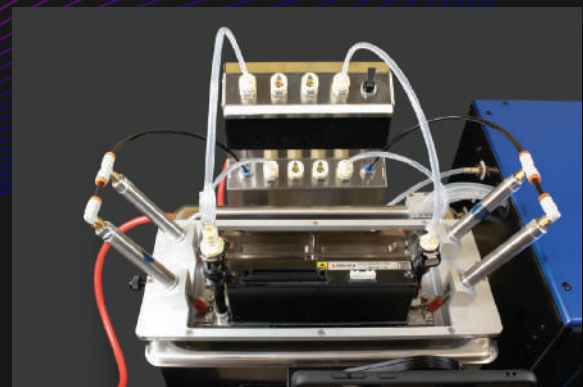


Pro Panel

Pro Adapter



Print Head in the Reverse Flushing Slot



Print Head in the Open Slot

Pro adapters are available for almost all types of print heads including

Kyocera · Ricoh · FujiFilm Dimatix · Spectra · Konica Minolta · Epson · HP · Xaar ·  
Seiko · Toshiba · Panasonic · Brother · Canon

# Recovery Reports

Generate downloadable print head recovery reports with one click.

**Print Head Recovery Report**


Monday, 31 July 2023, 10:05 EST  
Mississauga, Ontario, Canada

Print head type: **KM1024i SHE**


Serial number: **45307**

Note: **UV ink from Agfa. It's been clogged for 2 months, not flushed.**


Fluid: **4UV**



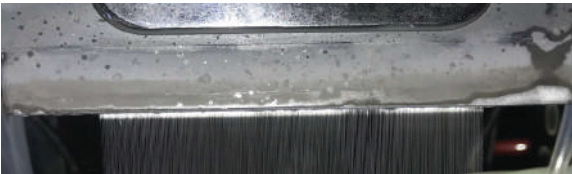
Program	Cycle	Pressure, psi	Vacuum, "Hg	Ultrasound, %	Duration H:M:S
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:42</b>



Program	Cycle	Pressure, psi	Ultrasound, %	Vacuum, "Hg	Duration H:M:S
<b>Konica Easy</b>	<b>Mesh</b>	<b>3.5</b>	<b>11</b>	<b>0</b>	<b>5:00</b>
<b>Konica Easy</b>	<b>Forward</b>	<b>5.2</b>	<b>0</b>	<b>0</b>	<b>15:00</b>
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:37</b>



Program	Cycle	Pressure, psi	Vacuum, "Hg	Ultrasound, %	Duration H:M:S
<b>Konica Medium</b>	<b>Mesh</b>	<b>3.5</b>	<b>11</b>	<b>3.5</b>	<b>5:00</b>
<b>Konica Medium</b>	<b>Forward</b>	<b>5.2</b>	<b>0</b>	<b>5.7</b>	<b>15:00</b>
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:45</b>



Note: **99% of nozzles recovered**

Sample Report

# Recovery Fluids



Name	Fluid Type	Description
4UV	UV	A powerful cleaner with strong surfactants in it. This fluid will not dissolve a cured UV ink but it will clean everything else. Due to a low viscosity, it's perfect for checking nozzles by pressurizing a print head.
R-UV	UV	R-UV is a medium-strength recovery fluid that will work on a wide range of UV inks. It's perfect for pre-soaking print heads.
9UV	UV	A very strong UV fluid loaded with organic solvents. It can dissolve a fully cured UV ink.
10UV	UV	10UV is a highly effective fluid with low VOC (solvents). It has an active ingredient that attacks the polymers created by a cured UV ink.
H-UV	UV	H-UV is a mild solution, designed primarily for HP inks.
J-UV	UV	J-UV is a mild solution, designed primarily for Fujifilm inks.
N-UV	UV	N-UV is a mild solution, designed primarily for INX inks.
0W	Aqueous	0W is a low strength fluid ideally suited for a print head storage and for pre-soaking print heads.
1W	Aqueous	Medium strength recovery fluid for all types of water-based inks: disperse dye, pigment, reactive dye, acid dye, DTF and DTG. Safe for any types of print heads.
2W	Aqueous	Medium strength recovery fluid for all types of water-based inks: disperse dye, pigment, reactive dye, acid dye, DTF and DTG. In some cases, it works better than 1W.
3W	Aqueous	A stronger version of a water-based fluid. It's the only "W" fluid that won't affect aluminum.
4W	Aqueous	The most effective recovery fluid for water-based print heads. It contains a complex mix of chemicals that may damage your print head if left for a long time in it. At the same time, they produce the best cleaning results.
1X	Solvent	The mildest solution which contains 100% organic solvents. This fluid is safe for a print head and it can be left inside it indefinitely long without any risk of print head damage.
X-A	Solvent	A little more aggressive blend of solvents compared to 1X. It has a better recovery strength.
X-B	Solvent	This fluid has surfactants in it, along with strong solvents, which help remove the binder in the dry residue that's stuck on the inside walls of the print head's nozzles.
4X	Solvent	A more complex mix of solvents and surfactants with even better cleaning power. It can damage the nozzle plate coating on some print heads.
5X	Solvent	A new advanced formula with incredible cleaning strength. Our best solvent recovery fluid.
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3DX	Eco-solvent	A stronger than 2DX fluid, with a blend of different solvents.
4DX	Eco-solvent	A fluid consisting of very strong solvents, capable of dissolving dry eco-solvent ink.
DX-B	Eco-solvent	Our most versatile fluid, can be used for flushing as well as for soaking print heads. It's completely safe for print heads even when left inside them for a long period of time.
5DX	Eco-solvent	5DX doesn't have very harsh solvents, but it's loaded with strong surfactants with great cleaning power.
PHD-XF	All Types	This is a very effective 2-component soaking fluid that must be used with a syringe, which is included in the kit.



# PHD 15

## Print Head Doctor 15

Giving a second life to your  
print heads

# Features

## Print Head Doctor 15

Average recovery rate: 90% Automatic cleaning cycles Compact and rugged design Cleans even severely clogged heads Reverse flux capability Highly effective recovery fluids Automatic pressure & control keeps printheads safe Cleans one Kyocera print head at a time Ease of use: instructions are available on video 1 Year Warranty on machine, 3 year warranty on pumps Two-stage filtration extends fluid life All print head types supported Pro Panel included





# Features

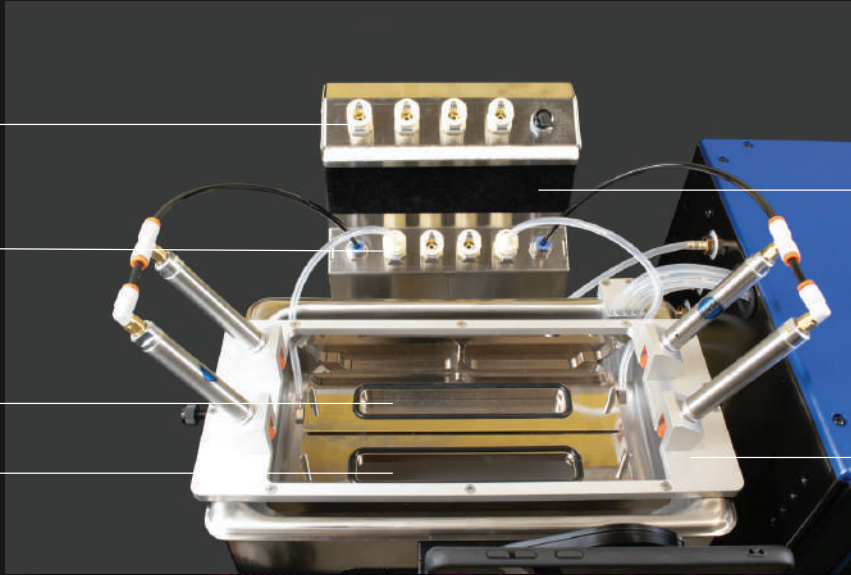
## Pro Adapters

Print Head Ports

Adapter Ports

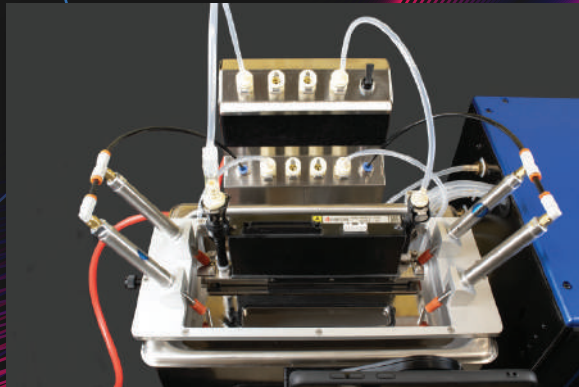
Reverse Flushing Slot

Open Slot

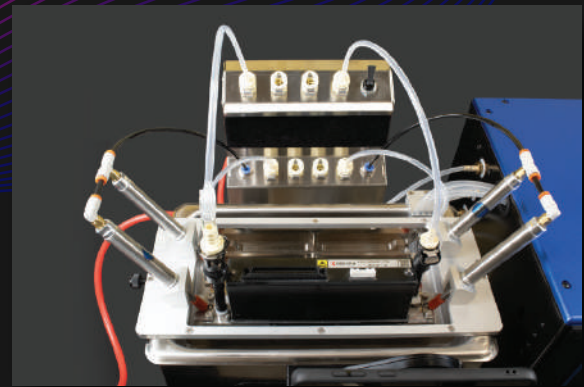


Pro Panel

Pro Adapter



Print Head in the Reverse Flushing Slot



Print Head in the Open Slot

Pro adapters are available for almost all types of print heads including

Kyocera · Ricoh · FujiFilm Dimatix · Spectra · Konica Minolta · Epson · HP · Xaar ·  
Seiko · Toshiba · Panasonic · Brother · Canon

# Recovery Reports

Generate downloadable print head recovery reports with one click.

**Print Head Recovery Report**


Monday, 31 July 2023, 10:05 EST  
Mississauga, Ontario, Canada

Print head type: **KM1024i SHE**


Serial number: **45307**

Note: **UV ink from Agfa. It's been clogged for 2 months, not flushed.**

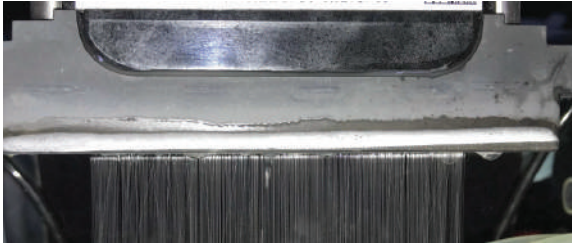
Fluid: **4UV**



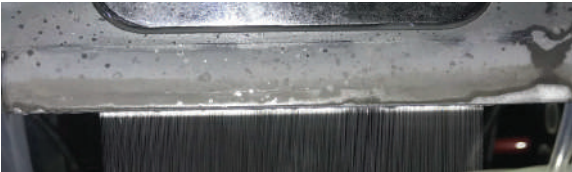
Program	Cycle	Pressure, psi	Vacuum, "Hg	Ultrasound, %	Duration H:M:S
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:42</b>



Program	Cycle	Pressure, psi	Ultrasound, %	Vacuum, "Hg	Duration H:M:S
<b>Konica Easy</b>	<b>Mesh</b>	<b>3.5</b>	<b>11</b>	<b>0</b>	<b>5:00</b>
<b>Konica Easy</b>	<b>Forward</b>	<b>5.2</b>	<b>0</b>	<b>0</b>	<b>15:00</b>
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:37</b>



Program	Cycle	Pressure, psi	Vacuum, "Hg	Ultrasound, %	Duration H:M:S
<b>Konica Medium</b>	<b>Mesh</b>	<b>3.5</b>	<b>11</b>	<b>3.5</b>	<b>5:00</b>
<b>Konica Medium</b>	<b>Forward</b>	<b>5.2</b>	<b>0</b>	<b>5.7</b>	<b>15:00</b>
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:45</b>



Note: **99% of nozzles recovered**

Sample Report

# Recovery Fluids



Name	Fluid Type	Description
4UV	UV	A powerful cleaner with strong surfactants in it. This fluid will not dissolve a cured UV ink but it will clean everything else. Due to a low viscosity, it's perfect for checking nozzles by pressurizing a print head.
R-UV	UV	R-UV is a medium-strength recovery fluid that will work on a wide range of UV inks. It's perfect for pre-soaking print heads.
9UV	UV	A very strong UV fluid loaded with organic solvents. It can dissolve a fully cured UV ink.
10UV	UV	10UV is a highly effective fluid with low VOC (solvents). It has an active ingredient that attacks the polymers created by a cured UV ink.
H-UV	UV	H-UV is a mild solution, designed primarily for HP inks.
J-UV	UV	J-UV is a mild solution, designed primarily for Fujifilm inks.
N-UV	UV	N-UV is a mild solution, designed primarily for INX inks.
0W	Aqueous	0W is a low strength fluid ideally suited for a print head storage and for pre-soaking print heads.
1W	Aqueous	Medium strength recovery fluid for all types of water-based inks: disperse dye, pigment, reactive dye, acid dye, DTF and DTG. Safe for any types of print heads.
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1X	Solvent	The mildest solution which contains 100% organic solvents. This fluid is safe for a print head and it can be left inside it indefinitely long without any risk of print head damage.
X-A	Solvent	A little more aggressive blend of solvents compared to 1X. It has a better recovery strength.
X-B	Solvent	This fluid has surfactants in it, along with strong solvents, which help remove the binder in the dry residue that's stuck on the inside walls of the print head's nozzles.
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5DX	Eco-solvent	5DX doesn't have very harsh solvents, but it's loaded with strong surfactants with great cleaning power.
PHD-XF	All Types	This is a very effective 2-component soaking fluid that must be used with a syringe, which is included in the kit.



# PHD 14

## Print Head Doctor 14

Giving a second life to your  
print heads

# Features

## Print Head Doctor 14

Average recovery rate: 90% Automatic cleaning cycles Compact and rugged design Cleans even severely clogged heads Reverse flux capability Highly effective recovery fluids Automatic pressure & control keeps printheads safe Cleans one Kyocera print head at a time Ease of use: instructions are available on video 1 Year Warranty on machine, 3 year warranty on pumps Two-stage filtration extends fluid life All print head types supported Pro Panel included



# Features

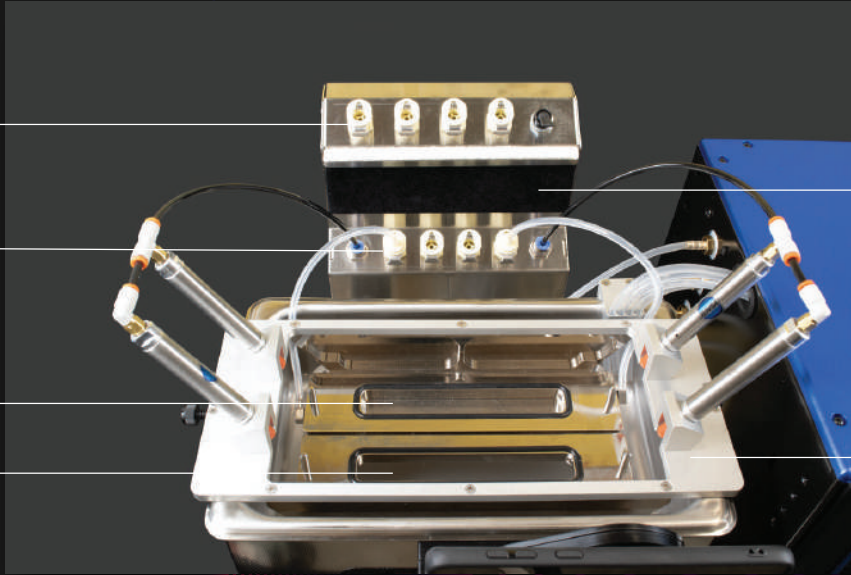
## Pro Adapters

Print Head Ports

Adapter Ports

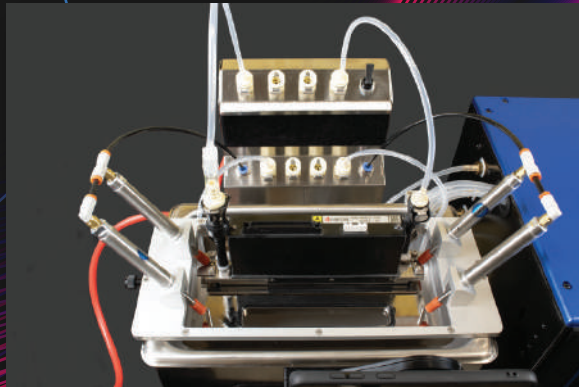
Reverse Flushing Slot

Open Slot

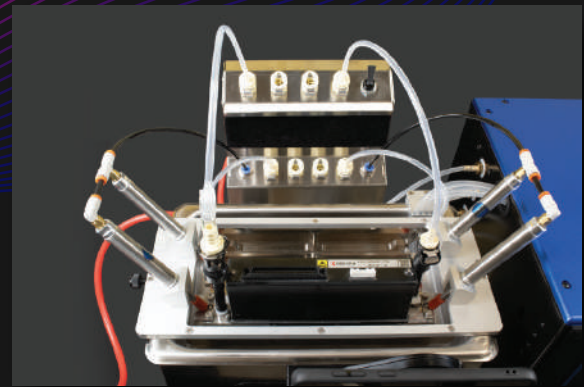


Pro Panel

Pro Adapter



Print Head in the Reverse Flushing Slot



Print Head in the Open Slot

Pro adapters are available for almost all types of print heads including

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Seiko · Toshiba · Panasonic · Brother · Canon

# Recovery Reports

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**Print Head Recovery Report**


Monday, 31 July 2023, 10:05 EST  
Mississauga, Ontario, Canada

Print head type: **KM1024i SHE**


Serial number: **45307**

Note: **UV ink from Agfa. It's been clogged for 2 months, not flushed.**

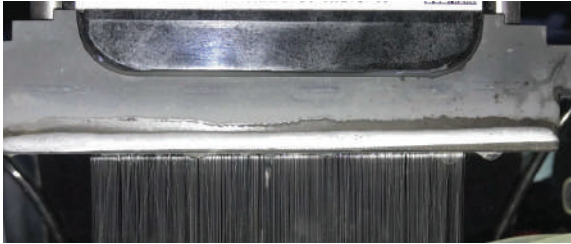
Fluid: **4UV**



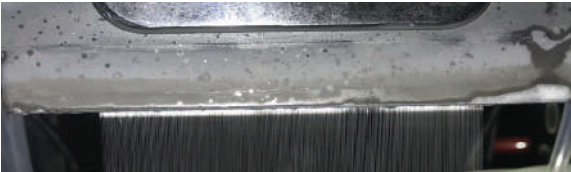
Program	Cycle	Pressure, psi	Vacuum, "Hg	Ultrasound, %	Duration H:M:S
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:42</b>



Program	Cycle	Pressure, psi	Ultrasound, %	Vacuum, "Hg	Duration H:M:S
<b>Konica Easy</b>	<b>Mesh</b>	<b>3.5</b>	<b>11</b>	<b>0</b>	<b>5:00</b>
<b>Konica Easy</b>	<b>Forward</b>	<b>5.2</b>	<b>0</b>	<b>0</b>	<b>15:00</b>
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:37</b>



Program	Cycle	Pressure, psi	Vacuum, "Hg	Ultrasound, %	Duration H:M:S
<b>Konica Medium</b>	<b>Mesh</b>	<b>3.5</b>	<b>11</b>	<b>3.5</b>	<b>5:00</b>
<b>Konica Medium</b>	<b>Forward</b>	<b>5.2</b>	<b>0</b>	<b>5.7</b>	<b>15:00</b>
	<b>Forward</b>	<b>6.5</b>	<b>0</b>	<b>0</b>	<b>0:45</b>



Note: **99% of nozzles recovered**

Sample Report

# Recovery Fluids




Name	Fluid Type	Description
4UV	UV	A powerful cleaner with strong surfactants in it. This fluid will not dissolve a cured UV ink but it will clean everything else. Due to a low viscosity, it's perfect for checking nozzles by pressurizing a print head.
R-UV	UV	R-UV is a medium-strength recovery fluid that will work on a wide range of UV inks. It's perfect for pre-soaking print heads.
9UV	UV	A very strong UV fluid loaded with organic solvents. It can dissolve a fully cured UV ink.
10UV	UV	10UV is a highly effective fluid with low VOC (solvents). It has an active ingredient that attacks the polymers created by a cured UV ink.
H-UV	UV	H-UV is a mild solution, designed primarily for HP inks.
J-UV	UV	J-UV is a mild solution, designed primarily for Fujifilm inks.
N-UV	UV	N-UV is a mild solution, designed primarily for INX inks.
0W	Aqueous	0W is a low strength fluid ideally suited for a print head storage and for pre-soaking print heads.
1W	Aqueous	Medium strength recovery fluid for all types of water-based inks: disperse dye, pigment, reactive dye, acid dye, DTF and DTG. Safe for any types of print heads.
2W	Aqueous	Medium strength recovery fluid for all types of water-based inks: disperse dye, pigment, reactive dye, acid dye, DTF and DTG. In some cases, it works better than 1W.
3W	Aqueous	A stronger version of a water-based fluid. It's the only "W" fluid that won't affect aluminum.
4W	Aqueous	The most effective recovery fluid for water-based print heads. It contains a complex mix of chemicals that may damage your print head if left for a long time in it. At the same time, they produce the best cleaning results.
1X	Solvent	The mildest solution which contains 100% organic solvents. This fluid is safe for a print head and it can be left inside it indefinitely long without any risk of print head damage.
X-A	Solvent	A little more aggressive blend of solvents compared to 1X. It has a better recovery strength.
X-B	Solvent	This fluid has surfactants in it, along with strong solvents, which help remove the binder in the dry residue that's stuck on the inside walls of the print head's nozzles.
4X	Solvent	A more complex mix of solvents and surfactants with even better cleaning power. It can damage the nozzle plate coating on some print heads.
5X	Solvent	A new advanced formula with incredible cleaning strength. Our best solvent recovery fluid.
1DX	Eco-solvent	A very mild fluid that can stay indefinitely long in a print head without damaging it. Perfect for checking nozzles due to its low viscosity, and as an intermediate fluid when changing between different recovery fluids.
2DX	Eco-solvent	A medium-strength fluid, significantly stronger than 1DX.
3DX	Eco-solvent	A stronger than 2DX fluid, with a blend of different solvents.
4DX	Eco-solvent	A fluid consisting of very strong solvents, capable of dissolving dry eco-solvent ink.
DX-B	Eco-solvent	Our most versatile fluid, can be used for flushing as well as for soaking print heads. It's completely safe for print heads even when left inside them for a long period of time.
5DX	Eco-solvent	5DX doesn't have very harsh solvents, but it's loaded with strong surfactants with great cleaning power.
PHD-XF	All Types	This is a very effective 2-component soaking fluid that must be used with a syringe, which is included in the kit.







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